

Technical Data Sheet

Lucent Pc PC-1428FD

Polycarbonate
LyondellBasell Industries
Engineering Plastics

Product Description

Injection Grade Polycarbonate

High Flow - Clear and Colors Available
Add "R" for Added Release
FDA Compliant

General

Features	• High Flow		
Agency Ratings	• FDA		
Appearance	• Clear/Transparent	• Colors Available	
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.21	1.21 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)	28 g/10 min	28 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	9000 psi	62.1 MPa	ASTM D638
Tensile Elongation (Break)	> 130 %	> 130 %	ASTM D638
Flexural Modulus	330000 psi	2280 MPa	ASTM D790
Flexural Strength	14300 psi	98.6 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.125 In (3.18 Mm)	12 ft·lb/in	640 J/m	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 Psi (1.8 Mpa), Unannealed	270 °F	132 °C	

Notes

These are typical property values not to be construed as specification limits.